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D205-541-047
Job Sheet 190409



Part No: D205-541-047

Job Qty: 1 pcs

Part Name: Heli-Access-Step™ - LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/8/19

Job Tracking No:

Due Date: 3/11/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV G SHEET 18 IPP Rev:A new issue 08-02-19 verified by: LL IPP Rev:B Ecn 1157 08-03-19 DD verified by: IPP Rev:C bolt was AN3 now AN4 DD 10.03.18 verified by:JLM

Ship Via:

Bill of Materials

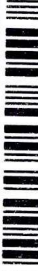
Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		MAR 20 2019 Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	3/11/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		MAR 20 2019
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: \$164326



Part: D205-541-047

Job No: 190409

Serial No/Batch: \$164326

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96 - 120 Issue 2, EASA STC SR00696NY 07/03/27, EASA S

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
120 QC 4	1 pcs	3/11/19	0.00 0.00		QC 4 - 26	
					QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	68-6
					QC 4 - 69	69
					QC 4 - 9	DAS
					QC 4 - 46	DAS
125 DC - 1 - B4B	1 pcs	3/11/19	0.00 0.00		DC - 1 - B4B	21 MAR 20 2019
					DC - 2 - B4B	68-6
130 Packaging 3-1 - Stock - B4B	1 pcs	3/11/19	0.00 0.00		Packaging 3 - 1 - B4B	69
					Packaging 3 - 2 - B4B	DAS
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
140 QC 21 - FG	1 pcs	3/11/19	0.00 0.00		QC 21 - FG - 21	DAS
					QC 21 - FG - 70	21
					QC 21 - SA - 53	9-89 MAR 20 2019

Part Op 120 - (QC4- 100% Inspect kits for completeness)

Descriptions: 125 - Photocopy bluefile & type labels per PPPD205-541-047 CHG001

130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D205-541-047

Location: _____ PPP Rev: _____

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-13A	Bolt	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5158578
AN4-14A	Bolt	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5114891
D3724-041	Step Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5160254
D3731-1 50	Plate	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	738434
D3751-1-2V	Shim	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5151973
MS21042L4	Nut	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5149814
NAS1149D0463J	Washer	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5157445

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-13A	6	1,215	0
	AN4-14A	6	520	0
	D3724-041	1	0	0
	D3731-1	1	9	0
	D3751-1	2	8	0
	MS21042L4	12	3,143	0
	NAS1149D0463J	24	4,238	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					